

# Pro-Drag4R 160/250mJ S3

# ELECTRICAL WIRING & OPERATING INSTRUCTIONS

Applicable S/No's 43xxxx

FAILURE TO FOLLOW INSTRUCTIONS
WILL VOID WARRANTY

#### **CONTENTS:**

- 2. Installation notes
- 6. Connections and specifications
- 7. 4 Coil direct fire rotary
- 8. Mounting dimensions

ADDITIONAL RESOURCES & UP TO DATE INSTRUCTIONS AVAILABLE FROM WEBSITE

© M&W IGNITIONS

# **INSTALLATION NOTES**

(Pro-Drag 250mJ Series 3 systems)

# <u>MOUNTING</u>

Mount the unit in a dry location away from intense heat and ensure bottom condensation slots are unobstructed and oriented to permit gravity drain. Ensure a source of cooling air is available.

Failure to use supplied rubber mounts will void warranty!

#### **IGNITION LEADS**

Use inductively suppressed spiral wound metal conductor ignition leads.

Do not use carbon core or unsuppressed metal leads!

### SPARK PLUGS

Non resistor spark plugs will greatly enhance ignition performance <u>however</u> some installations will require the use of resistor spark plugs for correct ECU operation.

When using resistor spark plugs it is imperative to check internal resistance as part of regular maintenance!

Open circuit or high resistance may cause damage to spark plug wires, ignition coils and CDI.

Fixed gap surface discharge and semi surface discharge spark plugs are only suitable for naturally aspirated applications.

Keep spark plug gap <= 0.025" (0.6mm) for boosted motors to prevent coil and CDI damage!

#### **INSULATION PRECAUTIONS**

Degrease sparkplug insulators, sparkplug boots, ignition coil boots and installation tooling to prevent insulation breakdown.

Use supplied dielectric grease on sparkplug insulators and inside sparkplug and ignition coil boots to aid installation/removal and help prevent high voltage flashover.

### **POWER SUPPLY**

Do not use voltage boosters, if the vehicle contains a PDM use it only to control CDI switch wire.

# Connect ignition supply wires directly to battery!

When using a total loss electrical system install either a 16V or 18V battery to ensure adequate voltage and isolate when charging.

#### WIRING

If required power/ground wire length exceeds recommendations use paired battery cable (power and ground) to make up distance. Do not rely on vehicle chassis to provide ground path.

Use twisted pair wire for all power and coil connections. For improved noise suppression or to comply with EMC requirements use twisted shielded wire similar to M27500 series.

M&W CDI systems will open circuit the external fuse if over voltage conditions are experienced. Faults such as loose battery terminals/wiring or defective alternator/regulator may also cause this to occur.

Main connector pins are designed for roll crimping. Squeeze crimping or soldering will distort pins resulting in misfiring or incorrect CDI operation. Use of dielectric grease in main connector may help reduce water ingress.

Common coil negative wires must be joined at or in the cdi connector.

Keep coil primary wires well separated from HT leads, coil HV outlet, coil body and any ECU wiring!

#### TRIGGERING

For correct operation trigger voltage relative to CDI ground must rise above 3.2V and fall below 1.6V.

Single box: Ignition channels may be triggered in any sequence.

Two box: Firing sequence must alternate between boxes (except Mazda rotary applications where one box is used for leading sparkplugs and other for trailing sparkplugs).

250mJ S3 Pro-Drag systems with a trigger edge selection input default to falling (negative) edge trigger. To select rising edge (positive) trigger ground 'Trigger Edge' pin.

Some 250mJ S3 Pro-Drag systems with a power level switch input are fixed falling (negative) edge ignition unless a trigger edge selection input is also shown on installation drawing.

If uncertain lock Ecu timing and monitor engine with timing light while changing RPM. Timing should appear stationary with correct trigger edge.

Trigger input & coil output letters (or numbers) indicate CDI firing sequence not cylinder number.

# POWER LEVEL SWITCH

To reduce ignition energy under low load conditions some M&W 250mJ S3 units include an (active low) power level switch.

Do not manually activate this feature. Install an adjustable 'Hobbs' style manifold pressure switch or use a programmable output from the ECU to ground the input when engine comes under load.

# **TUNING**

CDI performance is not affected by changes in dwell settings!

M&W CDI systems may reduce ignition delay requiring a reduction in timing. The resulting changes in combustion characteristics may also require alterations to fuel flow.

Always set ECU ignition delay to zero and re-tune both fuel and timing curves after installation!

# **TACHO OUTPUT**

Tacho output provides a 50% duty cycle square wave signal approximately 1V below supply voltage. This will work with most aftermarket digital tacho's however some earlier types and those

designed for coil negative triggering may not read accurately and require an adaptor.

# LED INDICATOR

After applying power to input switch wire the LED will illuminate for approximately 1 second then extinguish. It will then flash briefly with each consecutive trigger event received.

A repeated double flash of the LED may indicate a possible faulty ignition coil, faulty wiring, low supply voltage or damage to the CDI.

### **TESTING**

The CDI may be tested by momentarily grounding the trigger inputs which will cause the LED to flash and corresponding ignition coil to spark.

Do not conduct this test without grounded spark plugs installed!

# COIL SELECTION

For ultimate ignition energy use coils specifically designed for CDI use such as the M&W #COI006. Ignition coils primarily designed for inductive ignition will significantly limit CDI output.

Wire inductive coils reverse polarity when used with M&W CDI's.

<u>Do not use AEM pencil coils or Prufex brand ferrite coils under any circumstances!</u>

#### COP COILS

Use COP coils at your own risk with 250mJ S3 systems as coil failure & breakdown may occur damaging CDI unit.

Use of resistor spark plugs with COP coils is mandatory and plug gap must be kept below 0.020" (0.5mm)!

# FERRITE CDI COILS

Ferrite core cdi coils emit high levels of EMI requiring additional shielding practices and are unsuitable for use with alcohol based fuels.

Do not use ferrite coils wired in parallel pairs!

2 3



# CAUTION! HIGH VOLTAGE

DISCONNECT POWER BEFORE WORKING ON UNIT

#### **VIEWED FROM BACK OF CONNECTOR**

1

1



1 +12V (Battery)	Ground (Battery)	13 Power (P)
2 +12V (Battery)	8 Ground (Battery)	14 Trigger B
3	Trigger edge	15 Trigger A
4 Tacho (T)	10 Signal ground	16 Ignition switch
5	11	17 Coil A -
6 Coil A +	12 Coil B +	18 Coil B -

#### **SPECIFICATIONS**

12.5V> 18V DC Negative ground >= 6V 18A . < 700uA 15,000 RPM
460V 540V
.160mJ 250mJ
10mA Adjustable >= 3.2V <= 1.6V
Supply - 1.2V 100mA
Square wave <= 105°C 112L * 110W * 40H 570gm (per box)

Title	PRO-DRAG4 ROTARY 160/250mJ S3				
Size A4	Number (C) M&W I	anitions	Revision <b>06.04.20.1</b>		
Date:	16-Jan-2023	Sheet1 of	001011=011		
File:	D:\M&W\\Pro-Drag2_S3_1.sch	Drawn By:	M&W		

2 3



