M&W IGNITIONS
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Pro-Drag6

500mJ S4

ELECTRICAL WIRING
&
OPERATING INSTRUCTIONS

Applicable
S/No's 87xxxx

FAILURE TO FOLLOW INSTRUCTIONS
WILL VOID WARRANTY

CONTENTS:

2. Installation & coil notes
6. Connections and specifications
7. 6 Channel sequential ignition
8. 3 rotor Mazda rotary
9. Mounting dimensions

Scan to download
current instructions

INSTALLATION NOTES

(Pro-Drag 500mJ Series 4 systems)

MOUNTING

Mount the unit in a dry location away from intense heat and ensure bottom condensation slots are unobstructed and oriented to permit gravity drain. Ensure a source of cooling air is available.

Failure to use supplied rubber mounts will void warranty!

IGNITION LEADS

Use inductively suppressed spiral wound metal conductor ignition leads. The use of unsuppressed metal leads may cause electrical interference with ecu and/or ignition system.

Do not use carbon core leads!

SPARK PLUGS

Non resistor spark plugs will greatly enhance ignition performance however some installations will require the use of resistor spark plugs for correct ECU operation.

When using resistor spark plugs test internal resistance as part of regular maintenance!

Fixed gap surface discharge and semi surface discharge spark plugs are only suitable for naturally aspirated applications.

Keep spark plug gap <= 0.025” (0.6mm) for boosted motors to prevent coil and CDI damage!

INSULATION PRECAUTIONS

Degrease sparkplug insulators, sparkplug boots, ignition coil boots and installation tooling.

Use dielectric grease on sparkplug insulators and inside sparkplug and ignition coil boots.

POWER SUPPLY

REVERSE POLARITY WILL DAMAGE UNIT!
ALWAYS INSTALL EXTERNAL FUSE!

Do not use voltage boosters, if the vehicle contains a PDM use it only to control CDI switch wire.

Connect ignition supply wires directly to battery!

When using a total loss electrical system install a 16V battery to ensure adequate voltage and isolate when charging.

WIRING

If required power/ground wire length exceeds recommendations use paired battery cable (power and ground) to make up distance. Do not rely on vehicle chassis to provide ground path.

Use twisted shielded pair wire for all power and coil connections such as aerospace M27500 series.

Keep coil primary wires well separated from HT leads, coil HV outlet, coil body and any ECU wiring!

TRIGGERING

For correct operation trigger voltage relative to CDI ground must rise above 3.2V and fall below 1.6V.

Single box: Ignition channels may be triggered in any sequence.

Two box: Firing sequence must alternate between boxes.

Trigger input & coil output letters (or numbers) indicate CDI firing sequence not cylinder number.

When provided with a trigger edge selection input the unit will default to falling (negative) edge trigger. To select rising edge (positive) trigger ground 'Trigger Edge' pin.

If uncertain lock Ecu timing and monitor engine with timing light while changing RPM. Timing should appear stationary with correct trigger edge.

POWER LEVEL SWITCH

To reduce ignition energy under low engine load conditions a power level switch is included.

Activate high power by grounding input through either a 'Hobbs' style manifold pressure switch or programmable output from the ECU when increased ignition energy is required.

Do not manually or permanently activate this feature!

TUNING

CDI performance is not affected by changes in dwell settings!

M&W CDI systems typically reduce combustion delay requiring a reduction in timing. The resulting changes in combustion characteristics may also require alterations to fuel flow.

Always set ECU ignition delay to zero and re-tune both fuel and timing curves after installation!

TACHO OUTPUT

Tacho output provides a 50% duty cycle square wave signal approximately 1V below supply voltage. This will work with most aftermarket digital tacho's however some earlier types and those designed for coil negative triggering may not read accurately and require an adaptor.

LED INDICATOR

After applying power to switch wire both the red and green LED's will illuminate for approximately 1 second.

The green led will then extinguish and flash briefly with each trigger event received

The red led will illuminate when high power mode is selected.

A repeated double flash may indicate a faulty ignition coil, faulty wiring, low supply voltage or damage to the CDI.

TESTING

The CDI may be tested by momentarily grounding the trigger inputs which will cause the LED to flash and corresponding ignition coil to spark.

Do not conduct this test without grounded spark plugs installed otherwise damage to the cdi and coil will occurr!

COIL SELECTION

Use only high quality cdi specific coils such as the M&W COI006.

Do not use with COP coils

Do not use with pencil coils

Do not use with ferrite core coils such as Mercury or Prufex

M&W IGNITIONS

Performance & Quality

CAUTION!
HIGH VOLTAGE

DISCONNECT POWER BEFORE WORKING ON UNIT

VIEWED FROM BACK OF CONNECTOR

1 +12V (Battery)	13 Ground (Battery)	25 Trigger A (B)
2 +12V (Battery)	14 Ground (Battery)	26 Ignition switch
3 +12V (Battery)	15 Ground (Battery)	27 Trigger C (D)
4 +12V (Battery)	16 Ground (Battery)	28 Trigger E (F)
5 Trigger edge	17 Edge ground	29
6 Tacho (T)	18	30
7	19	31 Power (P)
8	20	32
9	21	33
10 Coil E (F) +	22 Coil E (F) -	34
11	23 Coil A (B) -	35
12 Coil A (B) +	24 Coil C (D) -	36 Coil C (D) +

SPECIFICATIONS

Operating voltage	12.5V --> 18V DC
Polarity	Negative ground
Startup voltage	>= 6V
Maximum supply current	25A
Power off current	< 700uA
Maximum ignition frequency	1,250 Hz
Energy limit 500mJ	1,000 Hz
Energy limit 600mJ	835 Hz
Coil primary voltage:	
500mJ	500V
600mJ	550V
Trigger:	
Current	10mA
Edge	Adjustable
Voltage rising	>= 3.2V
Voltage falling	<= 1.6V
Tacho output:	
Voltage	Supply - 1.2V
Output current	100mA
Shape	Square wave
Operating temperature	<= 105°C
Dimensions	173L * 137W * 50H
Weight	1,030gm (per box)

Title	PRO-DRAG6 SERIES 4	
Size: A4	Number: (C) M&W Ignitions	Revision: 10.07.17.1
Date: 10-Jul-2017		Sheet 1 of 1
File: D:\M&W\..\Pro-Drag6 500 S4 1.sch		Drawn By: WAG

M&W IGNITIONS

Performance & Quality

Wire Specifications

POWER SUPPLY:

Use 12ga shielded wire from battery quadfurcated into 18ga wire <= 100mm from connector. Junction is best achieved using a Solistrand or similar butt splice / barrel crimp.
Maximum recommended wire length is 2M

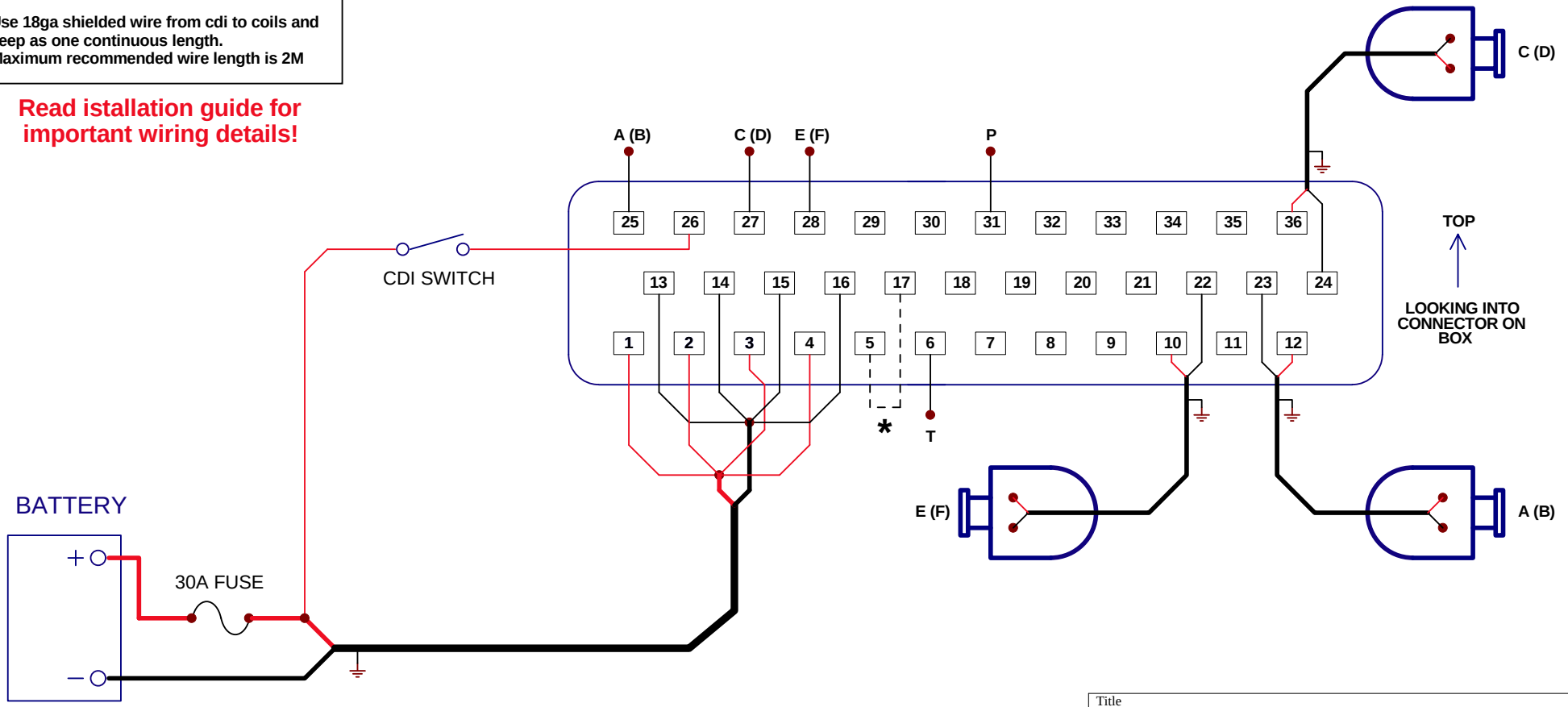
IGNITION COILS:

Use 18ga shielded wire from cdi to coils and keep as one continuous length.
Maximum recommended wire length is 2M

Read istallation guide for important wiring details!

CAUTION! HIGH VOLTAGE

DISCONNECT POWER BEFORE WORKING ON UNIT



Reverse polarity connection without fuse installed will damage unit!

* See installation instructions

Title	6 CYLINDER DIRECT FIRE WIRING	
Size: A4	Number: (C) M&W Ignitions	Revision: 02.07.19.1
Date: 2-Jul-2019		Sheet 1 of 1
File: D:\M&W\..\Pro-Drag6 500 S4 2.sch		Drawn By: WAG

M&W IGNITIONS

Performance & Quality

Wire Specifications

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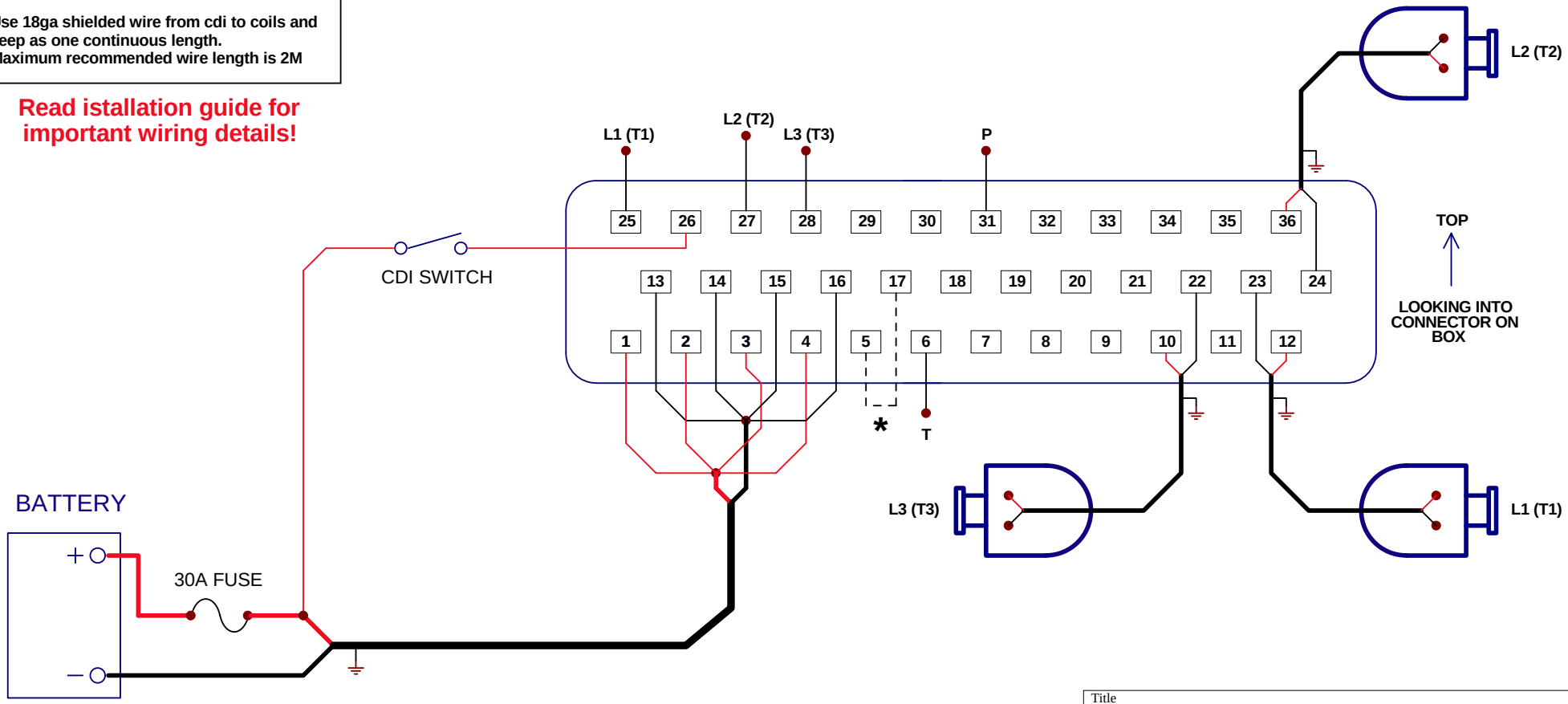
DISCONNECT POWER BEFORE WORKING ON UNIT



Reverse polarity connection without fuse installed will damage unit!

* See installation instructions

Title: 3 ROTOR MAZDA WIRING		
Size: A4	Number: (C) M&W Ignitions	Revision: 02.07.19.1
Date: 2-Jul-2019		Sheet 1 of 1
File: D:\M&W\..\Pro-Drag6 500 S4 3.sch		Drawn By: WAG

CAUTION!
HIGH VOLTAGE

DISCONNECT POWER BEFORE WORKING ON UNIT

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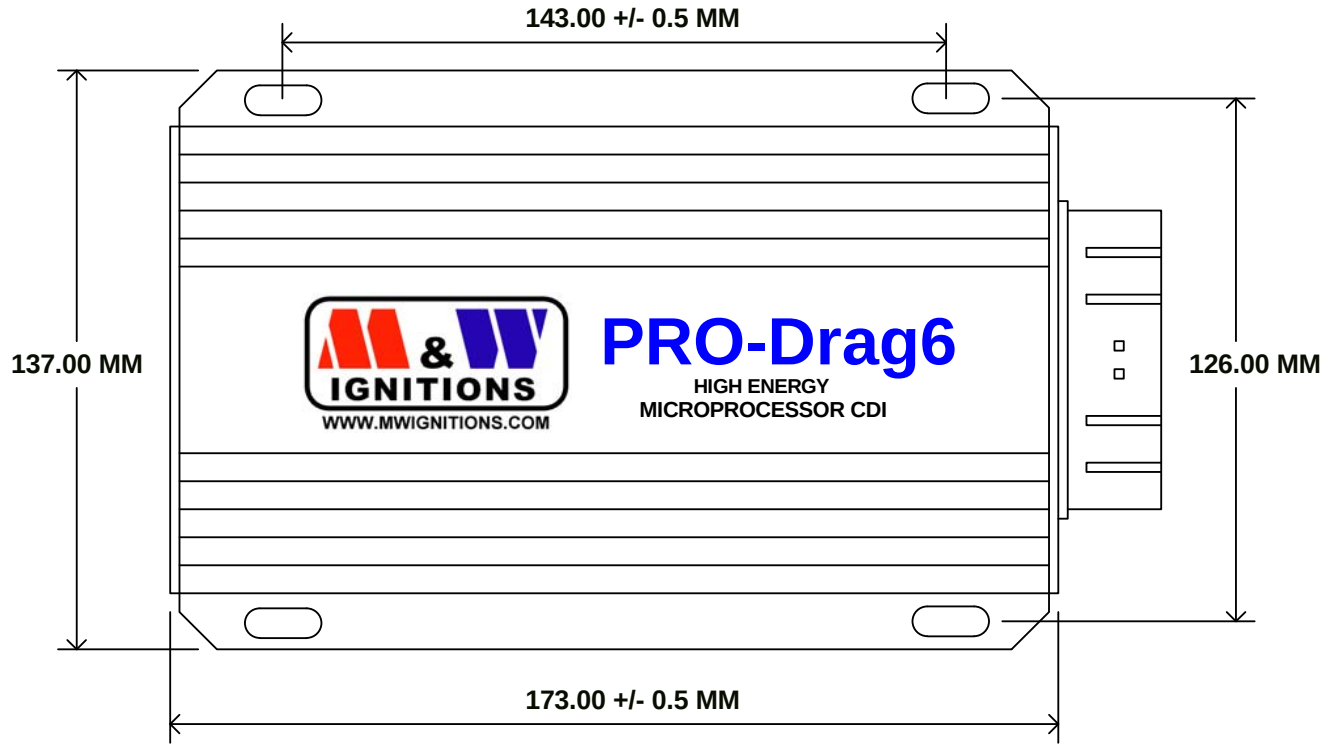
Performance & Quality



Slot dimensions - 5mm * 10mm

Title: PRO-DRAG6 500mJ SERIES 4		
Size: A4	Number: (C) M&W Ignitions	Revision: 22.10.16.1
Date: 22-Oct-2016	Sheet 1 of 1	
File: D:\M&W\..\Pro-Drag6 500 S4 dimensions.sldprt	Drawn By: WAG	