

# Pro-14 EVO DIRECT FIRE

# ELECTRICAL WIRING & OPERATING INSTRUCTIONS

Applicable S/No's 62xxxx

FAILURE TO FOLLOW INSTRUCTIONS
WILL VOID WARRANTY

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ADDITIONAL RESOURCES & UP TO DATE INSTRUCTIONS AVAILABLE FROM WEBSITE

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# **INSTALLATION NOTES**

(Pro-Street Series 3 Evo)

### **MOUNTING**

Mount the unit in a dry location away from intense heat and ensure bottom condensation slots are unobstructed and oriented to permit gravity drain.

Failure to use supplied rubber mounts will void warranty!

### **IGNITION LEADS**

Use inductively suppressed spiral wound metal conductor ignition leads.

Do not use carbon core or unsuppressed metal leads!

# SPARK PLUGS

Non resistor spark plugs will greatly enhance ignition performance <u>however</u> some installations will require the use of resistor spark plugs for correct ECU operation.

When using resistor spark plugs it is imperative to check internal resistance as part of regular maintenance!

Open circuit or high resistance may cause damage to spark plug wires, ignition coils and CDI.

Fixed gap surface discharge and semi surface discharge spark plugs are only suitable for naturally aspirated applications.

Keep spark plug gap <= 0.025" (0.6mm) for boosted motors to prevent coil and CDI damage!

# **INSULATION PRECAUTIONS**

Degrease sparkplug insulators, sparkplug boots, ignition coil boots and installation tooling to prevent insulation breakdown.

Use of dielectric grease on sparkplug insulators and inside sparkplug and ignition coil boots will aid installation/removal and help prevent high voltage flashover.

# **POWER SUPPLY**

Do not use voltage boosters, if the vehicle contains a PDM use it only to control CDI switch wire.

# Connect ignition supply wires directly to battery!

When using a total loss electrical system install either a 16V or 18V battery to ensure adequate voltage and isolate when charging.

# WIRING

If required power/ground wire length exceeds recommendations use paired battery cable (power and ground) to make up distance. Do not rely on vehicle chassis to provide ground path.

Use twisted pair wire for all power and coil connections. For improved noise suppression or to comply with EMC requirements use twisted shielded wire similar to M27500 series.

M&W CDI systems will open circuit the external fuse if over voltage conditions are experienced. Faults such as loose battery terminals/wiring or defective alternator/regulator may also cause this to occur.

Main connector pins are designed for roll crimping. Squeeze crimping or soldering will distort pins resulting in misfiring or incorrect CDI operation. Use of dielectric grease in main connector may reduce water ingress.

Common coil negative wires must be joined at or in the cdi connector.

Keep coil primary wires well separated from HT leads, coil HV outlet, coil body and any ECU wiring!

# <u>TRIGGERING</u>

The M&W Pro-14 Evo CDI system is designed to de-multiplex two existing ignition channels using cam sensor signal and provide four channel true direct fire ignition from factory doubling the per sparkplug ignition energy and simultaneously halving ignition coil heat load.

Trigger input & coil output letters (or numbers) indicate CDI firing sequence not cylinder number unless otherwise stated.

# POWER LEVEL SWITCH

Do not manually activate this feature or operate continuously as this will significantly increase spark plug wear and system current draw. Activate by grounding input through either a 'Hobbs' style manifold pressure switch or programmable output from the ECU when elevated energy levels are required.

# **TUNING**

CDI performance is not affected by changes in dwell settings!

M&W CDI systems may reduce ignition delay requiring a reduction in timing. The resulting changes in combustion characteristics may also require alterations to fuel flow.

Always set ECU ignition delay to zero and re-tune both fuel and timing curves after installation!

# TACHO OUTPUT

Tacho output provides a 50% duty cycle square wave signal approximately 1V below supply voltage. This will work with most aftermarket digital tacho's however some earlier types and those designed for coil negative triggering may not read accurately and require an adaptor.

#### LED INDICATOR

After applying power to input switch wire the LED will illuminate for approximately 1 second then extinguish. It will then flash briefly with each consecutive trigger once engine synchronisation has occurred and direct fire mode is operational.

A repeated double flash of the LED may indicate a possible faulty ignition coil, faulty wiring, low supply voltage or damage to the CDI.

# **IGNITION COIL SELECTION**

For ultimate ignition energy use coils specifically designed for CDI use such as the M&W #COI006. Ignition coils primarily designed for inductive ignition will significantly limit CDI output.

Wire inductive coils reverse polarity when used with M&W CDI's.

<u>Do not use AEM pencil coils or Prufex brand ferrite coils under any circumstances!</u>

# **COP COILS**

Many COP (coil on plug) coils are unsuitable for CDI use and will break down damaging the ignition system. Some COP coils designed for inductive ignition may also contain a HV blocking diode in the secondary winding.

Use resistive sparkplugs with all COP coils and keep plug gap < 0.020" (0.5mm) to prevent coil & ignition damage.

# **FERRITE CDI COILS**

Ferrite core cdi coils emit high levels of EMI requiring additional shielding practices and are unsuitable for use with alcohol based fuels.

Do not use ferrite coils wired in parallel pairs!

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#### **VIEWED FROM BACK OF CONNECTOR**



1 +12V (Battery)	Ground (Battery)	13 Power Level (P)
2 +12V (Battery)	8 Ground (Battery)	14 Trigger 2/3
3 Cam Signal (C)	9	Trigger 1/4
4 Tacho (T)	10	16 Ignition switch
5 Coil 3 +	11 Coil 2 +	17 Coil 3 & 4 -
6 Coil 1 +	12 Coil 4 +	18 Coil 1 & 2 -

#### **SPECIFICATIONS**

Operating voltage	Negative ground >= 6V 7.0A . < 700uA
Standard power	700Hz
Hi power	
Coil primary voltage:	0001 IZ
Standard power	460V
Hi power	
Spark energy:	0401
Standard power	115m.J
Hi power	
Trigger:	
Current	10mA
Edge	
Voltage rising	
Voltage falling	
Tacho output:	-
Voltage	Supply - 1.2V
Output current	
Shape	
Operating temperature	
Dimensions	
Weight	
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